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Docket No.: 0214-0166P-SP

Assistant Commissioner for Patents  
Box PATENT APPLICATION  
Washington, D.C. 20231

Sir:

Transmitted herewith for filing is the patent application of

Inventor(s): KIM, Yong B.

For: TRANSMISSION-REFLECTION TYPE LIQUID CRYSTAL DISPLAY DEVICE  
HAVING A LIGHT TRANSMITTING REGION IN A REFLECTING FILM

Enclosed are:

- ☒ A specification consisting of 17 pages
- ☒ 5 sheet(s) of formal drawings
- ☒ An assignment of the invention
- ☒ Certified copy of Priority Document(s)
- ☒ Executed Declaration ☒ Original ☐ Photocopy
- ☐ A verified statement to establish small entity status under 37 CFR 1.9 and 37 CFR 1.27
- ☐ Preliminary Amendment
- ☐ Information Disclosure Statement, PTO-1449 and reference(s)

Other \_\_\_\_\_

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INDEPENDENT	4 - 3 =	1	x78 =\$ 78.00	or	x 39 = \$ 0.00
MULTIPLE DEPENDENT CLAIM PRESENTED <u>no</u>			+260 = \$ 0.00	or	+130 = \$ 0.00
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Respectfully submitted,

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TRANSMISSION-REFLECTION TYPE LIQUID CRYSTAL DISPLAY DEVICE  
HAVING A LIGHT TRANSMITTING REGION IN A REFLECTING FILM

BACKGROUND OF THE INVENTION

Field of the Invention:

The present invention relates to a liquid crystal display device, and more particularly to a reflection type liquid crystal display device that can also function as a transmission type device.

Description of Related Art:

A liquid crystal display device (LCD) is widely used as a planar display device for a variety of portable computers and portable televisions.

Liquid crystal display devices are classified into two types according to their use of a light source. One type is a transmission type liquid crystal display device, which uses a backlight provided on the back face of a liquid crystal panel as a light source. The other type is a reflection type liquid crystal display device, which uses an external light source such as sunlight or an indoor lamp.

It is difficult to decrease the volume, weight and power consumption of a transmission type LCD because of the presence of the backlight which is used as a light source. For a reflection type liquid crystal display device, the volume, weight and power consumption are low, because the reflection device need not use the backlight. However, if an external environment is dark, the reflection type liquid crystal display device cannot be used.

SUMMARY OF THE INVENTION

In order to overcome the problems of the related art, an object of the present invention is to provide a transmission-reflection type liquid crystal display device which can be driven as a reflection type as well as transmission type.

In order to achieve the object, a transmission-reflection type liquid crystal display device according to an aspect of the present invention includes a first transparent substrate; a second transparent substrate; a liquid crystal layer between the first transparent substrate and the second transparent substrate; a linear polarizer on the second transparent substrate; a circular polarizer on an outer side of the first transparent substrate; and a reflecting film on an inner side of the first transparent substrate adjacent to the liquid crystal layer, the reflecting film defining a light-transmitting region.

A transmission-reflection type liquid crystal display device according to another aspect of the present invention includes a plurality of gate lines and data lines defining a plurality of pixels; a transistor in each pixel, a gate of which is connected to a gate line and a second terminal of which is connected to a data line; a reflecting film formed in each pixel and connected to a third terminal of the transistor in each pixel, wherein a light-transmitting region through which light may pass exists between the gate line and the reflecting film in each pixel.

A liquid crystal display device capable of transmitting light from a backlight and reflecting ambient light according to another aspect of the present invention includes a lower transparent substrate; an upper transparent

substrate; a liquid crystal layer between the lower transparent substrate and the upper transparent substrate; a linear polarizer on the upper transparent substrate; a  $\lambda/4$  phase shift plate between the linear polarizer and the liquid crystal layer; a circular polarizer below the lower transparent substrate; and a reflecting film for reflecting ambient light on the lower transparent substrate adjacent to the liquid crystal layer, the reflecting film defining a light-transmitting region for transmitting light from the backlight.

A liquid crystal display device capable of transmitting light from a backlight and reflecting light from a front of the device according to still another aspect of the invention includes a polarizing layer; a phase shifting layer adjacent to the polarizing layer; a reflecting layer to reflect light from the front of the device, the reflecting film at least partially defining a light-transmitting region through which light from the backlight may pass; and a liquid crystal layer between the phase shifting layer and the reflecting layer.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig.1 is a sectional view showing a transmission-reflection type liquid crystal display device according to the present invention.

5      Fig. 2A and Fig. 2B show the progress of light, when the transmission-reflection type liquid crystal display device according to the present invention acts as a reflection type display.

Fig. 3A and Fig. 3B show the progress of light, when the transmission-reflection type liquid crystal display device according to the present invention acts as a transmission type display.

5 Fig. 4 is a plan view showing an electrode structure of the liquid crystal display device according to the present invention.

Fig. 5 is a plan view showing an electrode structure of the liquid crystal display device according to the  
10 conventional art.

#### DETAILED DESCRIPTION OF THE INVENTION

Hereinafter, a transmission-reflection type liquid crystal display device according to the present invention is described in detail referring to the drawings.

15 As shown in Fig.1, a liquid crystal display device according to the present invention includes a first transparent substrate 2 and a second transparent substrate 6 where a plurality of pixel regions are defined. A liquid crystal layer 4 is located between the first transparent  
20 substrate 2 and the second transparent substrate 6. A linear polarizer 8 and a  $\lambda/4$  phase shift plate 7 ( $\lambda$  is a wavelength of light) are provided on an external side of the second transparent substrate 6. A filter layer 5 and a transparent common electrode 10 are provided on the inner  
25 side of the second transparent substrate 6. A right-handed cholesteric liquid crystal left-handed circular polarizer 1 also is provided on the outer side of the first transparent substrate 2. The polarizer 1 makes visible light form left-handed circular polarization. A reflecting film 3 is

provided on the inner side of the first transparent substrate 2.

The reflecting film 3 is formed from a metal layer such as aluminum (Al), which is laminated on the first transparent substrate 2 and then patterned. Also the reflecting film 3 is formed on every pixel region. Although not illustrated in Fig. 1, the reflecting film 3 is electrically insulated from a reflecting layer of other pixel regions. The reflecting film 3 also is connected to a thin film transistor (TFT, not shown in the drawing) formed in every pixel region of the first transparent substrate 2. Thus, the reflecting film 3 functions as a pixel electrode.

The thin film transistor functions as a switching element which transmits a pixel voltage to the reflecting film 3. When a pixel voltage is transmitted to the reflecting film 3, the pixel voltage is across the liquid crystal layer 4 situated between the reflecting film 3 and a transparent common electrode 10. The arrangement of liquid crystal molecules in layer 4 is controlled by the pixel voltage. A light-transmitting region 9, through which a light can be transmitted, is formed on every pixel region of the first transparent substrate 2. This light-transmitting region 9 may be a cavity or a solid transparent material. The reflecting film 3 is formed in the entire pixel region except for the light-transmitting region 9. The plural pixel regions are defined by multiple gate lines and data lines(not shown in drawings) which intersect each other on the first transparent substrate 2.

The right-handed cholesteric liquid crystal left-handed circular polarizer 1 includes a right-handed cholesteric liquid crystal having a pitch  $p=\lambda/n$ , where  $\lambda$  is a visible

wavelength, and  $n$  is an average index of refraction of an extraordinary ray and an ordinary ray. That is, the cholesteric liquid crystal includes all pitches in a range of  $(380\text{nm}\sim 800\text{nm})/n$ . Also, only a right-handed circularly polarized visible component is reflected, and the other components are transmitted through the circular polarizer 1. In other words, the left-handed circular polarizer 1 only transmits left-handed circularly polarized components of incident light.

The liquid crystal layer 4 is oriented to introduce a phase shift of  $\lambda/4$  to visible light which passes through the liquid crystal layer 4 when there is no voltage across the layer. The orientation of the liquid crystal is determined by the two orientation layers (not shown in drawings) which are adjacent to respective upper and lower faces of the liquid crystal layer 4.

In order to introduce a phase shift of  $\lambda/4$  to light, the  $\lambda/4$  plate 7 has an interval angle of  $45^\circ$  between a slow axis in the plate and a polarization axis (direction of linear polarization) of a linear polarizer.

When the liquid crystal display device according to the present invention is operated as a reflection type device, its operation is described referring to Fig. 2A and Fig. 2B; and a progressing direction of a light is shown on the basis of an observer confronting with the second transparent substrate 6 in the drawing.

When a pixel voltage is not connected to the reflecting film 3, as shown in Fig. 2A, only components with a polarization axis parallel to that of linear polarizer 8 in the incident rays pass inward through the linear polarizer 8. The linearly polarized light passes through the  $\lambda/4$



plate 7 and becomes right-handed circular polarized. Then the right-handed circularly polarized light passes through the liquid crystal layer 4 and becomes linearly polarized perpendicularly to the polarization axis of the linear polarizer 8. This light then infringes on the reflecting film 3. The linearly polarized light reflected from the reflecting film 3 passes through the liquid crystal layer 4 and becomes right-handed circular polarized. Then the light passes through the  $\lambda/4$  plate 7 and becomes linearly polarized in a parallel direction to polarization axis of the linear polarizer 8. Therefore, the light passes outward through the linear polarizer 8 just as it is, so that a bright image(e.g., white) is displayed. Other colors of light may be displayed, depending on the location along the color filter 5.

When a pixel voltage is connected to the reflecting film, as shown in Fig. 2B, only components with a polarization axis parallel to the linear polarizer 8 in the incident rays pass inward through the linear polarizer 8.

The linearly polarized light passes through the  $\lambda/4$  plate 7 and becomes right-handed circular polarized. Then the right-handed circularly polarized light passes through the liquid crystal layer 4 without change. Such light infringes on the reflecting film 3. The right-handed circularly polarized light striking the reflecting film 3 is reflected and is changed to a left-handed circular polarization. Such light passes through the liquid crystal layer 4 without change. The light passes through the  $\lambda/4$  plate 7 and becomes linearly polarized having a perpendicular direction to the polarization axis of the linear polarizer 8.

Therefore, the light does not pass out through the linear polarizer 8, and a dark image(e.g., black) is displayed.

When the liquid crystal display device according to the present invention is operated as a transmission type, such operation is described referring to the Fig. 3A and Fig. 3B. A progressing direction of a light is shown on the basis of an observer confronting with the second transparent substrate 6 in the drawing.

When a pixel voltage is not impressed on the reflecting film 3, as shown in Fig. 3A, light generated from a backlight(not shown in drawings), which is provided confronting the left-handed circular polarizer 1, enters the left-handed circular polarizer 1. Only the left-handed circularly polarized components of the visible light pass through the left-handed circular polarizer 1. The left-handed circularly polarized light also passes through the light-transmitting region 9 and then passes through the liquid crystal layer 4, thereby becoming linearly polarized in a perpendicular direction to the polarization axis of the linear polarizer 8. The linearly polarized light then passes through the  $\lambda/4$  plate 7 to become left-handed circular polarized, and only linearly polarized components having a direction parallel to a polarization axis of a linear polarizer 8 in the left-handed circularly polarized light passes through the linear polarizer 8. As a result, bright image(e.g., white) is displayed.

When a pixel voltage is impressed on the reflecting film 3, as shown in Fig. 3B, light generated from the backlight enters the left-handed circular polarizer 1. Only the left-handed circularly polarized components of the visible light pass through the left-handed circular

polarizer 1. Further, the left-handed circularly polarized light passes through the light-transmitting region 9, and then passes through the liquid crystal layer 4 unchanged. The light also passes through the  $\lambda/4$  plate 7, to become  
5 linearly polarized in a perpendicular direction to the polarization axis of the linear polarizer 8. Therefore, the light is intercepted by the linear polarizer 8 so that dark image(e.g., black) is displayed.

Fig. 4 is a planar view showing an electrode structure which is provided on the first transparent substrate 2 of Fig. 1. Only one complete pixel region is represented for ease of description. A common region between two adjacent gate lines 25 and two adjacent data lines 24 represents one pixel region,  
10

The reflecting film 3 is connected to a drain electrode 23 of a thin film transistor. A gate electrode 22 of the thin film transistor is connected to the gate line 25, and a source electrode 21 of the thin film transistor is connected to a data line 24.  
15

By contrast, in the conventional reflection type liquid crystal display device shown in Fig. 5, the reflecting film 36 overlaps with the every inner edge of the gate line 25 and the data line 24, in order to form a storage capacitance. In the Fig. 5, elements having the same structure as elements shown in Fig. 4 are represented by the same reference numbers, and further description thereof is omitted. In this conventional case, although not illustrated in the drawing, the gate line 25 and the data line 24 are insulated from each other by an insulating layer provided  
20  
25  
30 between the gate line and the data line. The data line 24 and the reflecting film 3 are insulated from each other by

an insulating layer provided between the data line and the reflecting film.

But in the present invention shown in Fig. 4, in order to form the light-transmitting region 9 represented by a gap, the edges of the lower side and the right side of the reflecting film 3 (adjacent gate line 25 and data line 24) have regular gaps to prevent adjacent films 3 from contacting each other. Also, in order to form a storage capacitance, the edges of the upper side and the left side in the reflecting film 3 overlap with the greater part of the gate line 25 and the data line 24.

The transmission-reflection type liquid crystal display device according to the present invention can be driven as a transmission type or reflection type display by the selection of users, depending on an external environment.

Different embodiments of this invention may be made without departing from the spirit and scope thereof, it is to be understood that the invention is not limited to the specific embodiments thereof except as defined in the appended claims.

WHAT IS CLAIMED IS :

1. A transmission-reflection type liquid crystal display device, comprising:
  - a first transparent substrate;
  - a second transparent substrate;
  - a liquid crystal layer between the first transparent substrate and the second transparent substrate;
  - a linear polarizer on the second transparent substrate;
  - a circular polarizer on an outer side of the first transparent substrate; and
  - a reflecting film on an inner side of the first transparent substrate adjacent to the liquid crystal layer, the reflecting film defining a light-transmitting region.
2. The transmission-reflection type liquid crystal display device of claim 1, further comprising:
  - a  $\lambda/4$  phase shift plate between the linear polarizer and the liquid crystal layer.
3. The transmission-reflection type liquid crystal display device of claim 1, wherein when a voltage is not impressed on the liquid crystal layer, the liquid crystal layer imparts a phase shift of  $\lambda/4$  to light transmitted through the liquid crystal layer.
4. The transmission-reflection type liquid crystal display device of claim 1, wherein the circular polarizer includes a right handed helical cholesteric liquid crystal having a range of pitch values of  $(380\text{nm}\sim 800\text{nm})/n$ , where  $n$

is an average index of refraction of cholesteric liquid crystal.

5. The transmission-reflection type liquid crystal display device of claim 1, further comprising:

a color filter between the linear polarizer and the liquid crystal layer.

6. The transmission-reflection type liquid crystal display device of claim 1, further comprising:

a transparent common electrode between the linear polarizer and the liquid crystal layer.

7. A transmission-reflection type liquid crystal display device, comprising:

a plurality of gate lines and data lines defining a plurality of pixels;

a transistor in each pixel, a gate of which is connected to a gate line and a second terminal of which is connected to a data line;

a reflecting film formed in each pixel and connected to a third terminal of the transistor in each pixel,

wherein a light-transmitting region through which light may pass exists between the gate line and the reflecting film in each pixel.

8. The transmission-reflection type liquid crystal display device of claim 7, wherein the light-transmitting region exists between a data line adjacent to the data line connected to the second terminal of the transistor and the reflecting film in each pixel.

9. The transmission-reflection type liquid crystal display device of claim 7, wherein the reflecting film overlaps the data line connected to the second terminal of the transistor in each pixel.

10. The transmission-reflection type liquid crystal display device of claim 7, wherein the reflecting film overlaps a gate line adjacent to the gate line connected to the gate of the transistor in each pixel.

11. A liquid crystal display device capable of transmitting light from a backlight and reflecting ambient light, comprising:

- a lower transparent substrate;
- an upper transparent substrate;
- a liquid crystal layer between the lower transparent substrate and the upper transparent substrate;
- a linear polarizer on the upper transparent substrate;
- a  $\lambda/4$  phase shift plate between the linear polarizer and the liquid crystal layer; and
- a reflecting film for reflecting ambient light on the lower transparent substrate adjacent to the liquid crystal layer, the reflecting film defining a light-transmitting region for transmitting light from the backlight.

12. The liquid crystal display device of claim 11, wherein ambient light reflected from the reflecting film is selectively passed by the linear polarizer, depending on whether a voltage is applied across the liquid crystal layer.

13. The liquid crystal display device of claim 12, wherein the  $\lambda/4$  phase shift plate induces a  $\lambda/4$  phase shift in the reflected ambient light.

14. The liquid crystal display device of claim 11, wherein light from the backlight transmitted by the light-transmitting region is selectively passed by the linear polarizer, depending on whether a voltage is applied across the liquid crystal layer.

15. The liquid crystal display device of claim 14, wherein the  $\lambda/4$  phase shift plate induces a  $\lambda/4$  phase shift in the transmitted light from the backlight.

16. The liquid crystal display device of claim 11, further comprising:

a transparent common electrode between the linear polarizer and the liquid crystal layer for, in conjunction with the reflecting film, applying a voltage across the liquid crystal layer.

~~17.~~ A liquid crystal display device capable of transmitting light from a backlight and reflecting light from a front of the device, comprising:

a polarizing layer;  
a phase shifting layer adjacent to the polarizing layer;

a reflecting layer to reflect light from the front of the device, the reflecting film at least partially defining



a light-transmitting region through which light from the backlight may pass; and

a liquid crystal layer between the phase shifting layer and the reflecting layer.

18. The liquid crystal display device of claim 17, wherein the light reflected from the reflecting layer is selectively transmitted by the polarizing layer, depending on whether a voltage is applied across the liquid crystal layer.

19. The liquid crystal display device of claim 17, wherein light from the backlight transmitted by the light-transmitting region is selectively transmitted by the polarizing layer, depending on whether a voltage is applied across the liquid crystal layer.

20. The liquid crystal display device of claim 17, further comprising:

a transparent common electrode between the polarizing layer and the liquid crystal layer for, in conjunction with the reflecting film, applying a voltage across the liquid crystal layer.

21. The liquid crystal display device of claim 17, further comprising:

a first conducting line proximal to the reflecting layer, the first conducting line at least partially defining the light-transmitting region.

22. The liquid crystal display device of claim 21,  
further comprising:

a second conducting line proximal to the reflecting  
layer, the second conducting line at least partially  
defining the light-transmitting region.

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ABSTRACT OF THE DISCLOSURE

A transmission-reflection type liquid crystal display device which may be driven as a transmission type or reflection type display by user selection, according to an external environment. Each pixel contains a reflector to reflect ambient light when the display is used as a reflection-type display. Each pixel also contains a light transmitting region to allow light to pass by the reflector when the display is used as a transmission-type display.

FIG.1

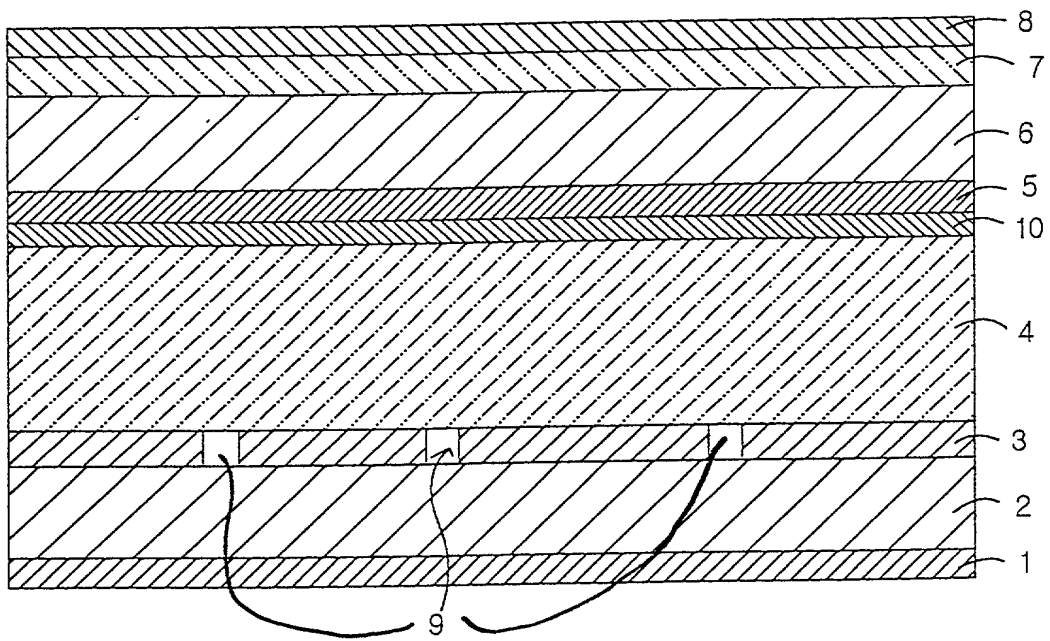


FIG.2A

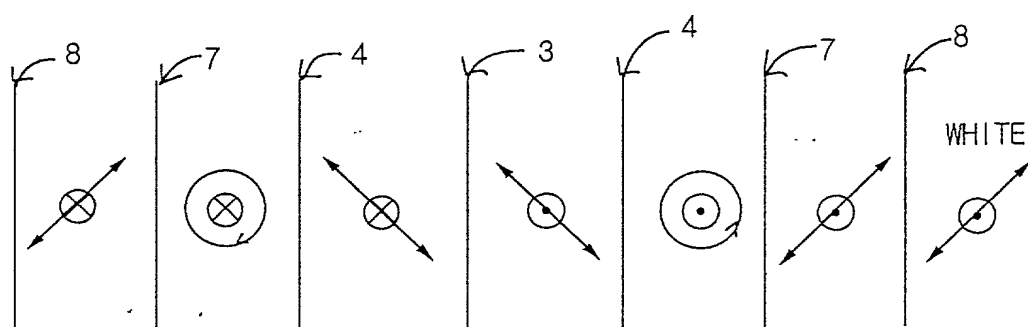


FIG.2B

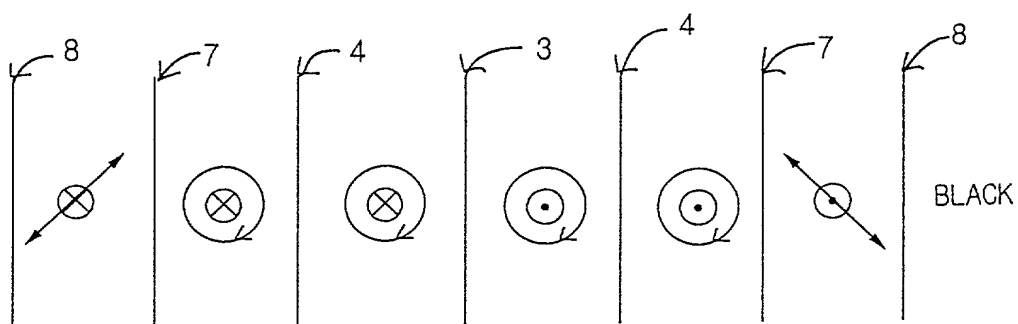


FIG.3A

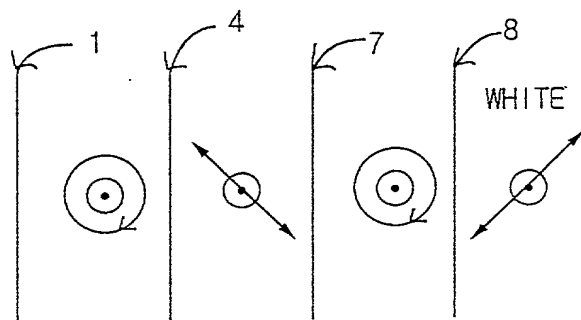


FIG.3B

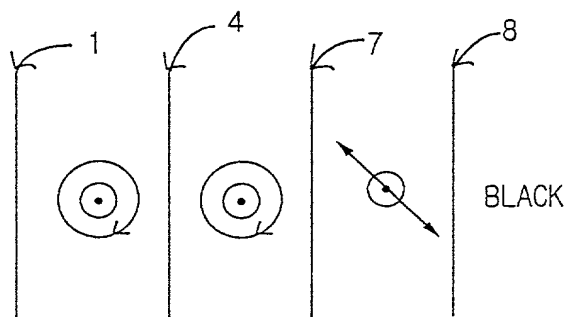


FIG.4

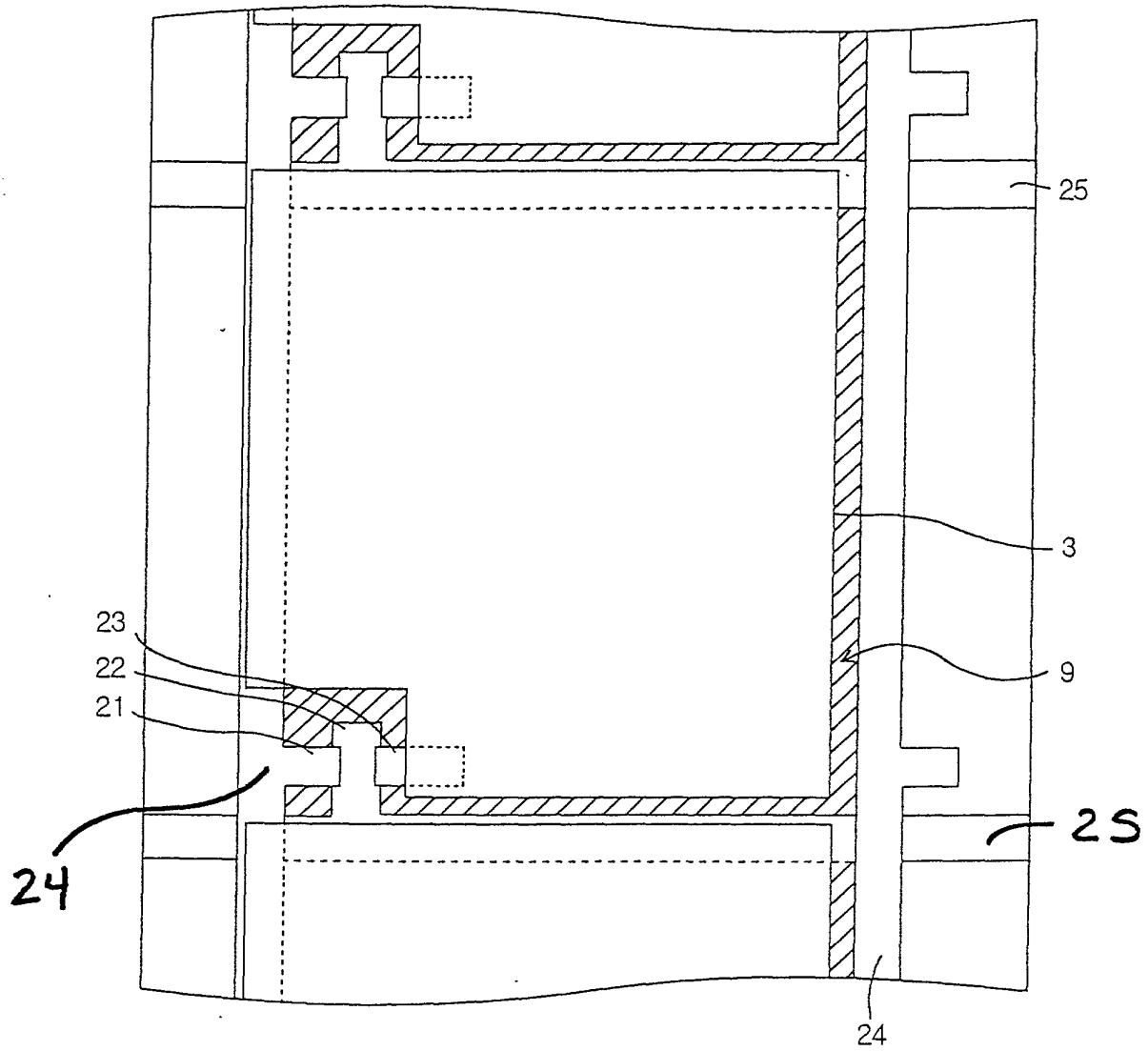
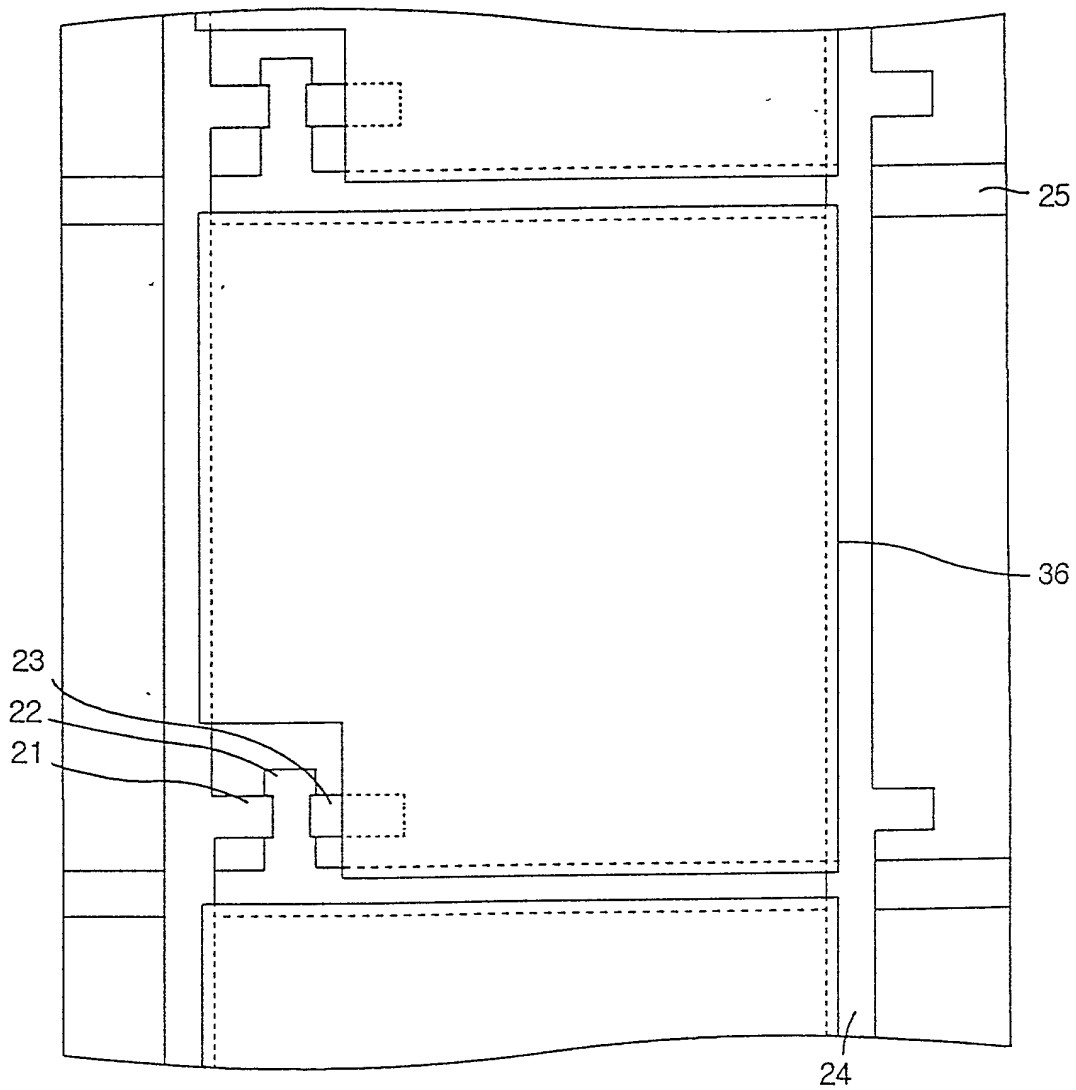


FIG.5

CONVENTIONAL ART





**BIRCH, STEWART, KOLASCH & BIRCH, LLP**

PLEASE NOTE:  
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## COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT AND DESIGN APPLICATIONS

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

Insert Title: TRANSMISSION-REFLECTION TYPE LIQUID CRYSTAL DISPLAY DEVICE HAVING A LIGHT TRANSMITTING REGION IN A REFLECTING FILM

Fill in Appropriate  
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International Application Number \_\_\_\_\_; and was  
amended under PCT Article 19 on \_\_\_\_\_ (if applicable)

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I do not know and do not believe the same was ever known or used in the United States of America before my or our invention thereof, or patented or described in any printed publication in any country before my or our invention thereof or more than one year prior to this application, that the same was not in public use or on sale in the United States of America more than one year prior to this application, that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representative or assigns more than twelve months (six months for designs) prior to this application, and that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns, except as follows.

I hereby claim foreign priority benefits under Title 35, United States Code, §119(a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

### Prior Foreign Application(s)

### Priority Claimed

Insert Priority  
Information:  
(if appropriate)

<u>1999-18970</u> (Number)	<u>KOREA</u> (Country)	<u>May 26, 1999</u> (Month/Day/Year Filed)	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
<u>                    </u> (Number)	<u>                    </u> (Country)	<u>                    </u> (Month/Day/Year Filed)	<input type="checkbox"/> Yes	<input type="checkbox"/> No
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<u>                    </u> (Number)	<u>                    </u> (Country)	<u>                    </u> (Month/Day/Year Filed)	<input type="checkbox"/> Yes	<input type="checkbox"/> No

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional applications(s) listed below.

Insert Provisional  
Application(s):  
(if any)

<u>                    </u> (Application Number)	<u>                    </u> (Filing Date)
<u>                    </u> (Application Number)	<u>                    </u> (Filing Date)

All Foreign Applications, if any, for any Patent or Inventor's Certificate Filed More than 12 Months (6 Months for Designs) Prior to the Filing Date of This Application:

Insert Requested  
Information:  
(if appropriate)

Country	Application Number	Date of Filing (Month/Day/Year)
<u>                    </u>	<u>                    </u>	<u>                    </u>
<u>                    </u>	<u>                    </u>	<u>                    </u>

I hereby claim the benefit under Title 35, United States Code, §120 of any United States and/or PCT application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States and/or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to the patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

Insert Prior U.S.  
Application(s):  
(if any)

<u>                    </u> (Application Number)	<u>                    </u> (Filing Date)	<u>                    </u> (Status - patented, pending, abandoned)
<u>                    </u> (Application Number)	<u>                    </u> (Filing Date)	<u>                    </u> (Status - patented, pending, abandoned)

I hereby appoint the following attorneys to prosecute this application and/or an international application based on this application and to transact all business in the Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the attorneys identified below, unless the inventor(s) or assignee provides said attorneys with a written notice to the contrary:

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FOLLOWING:

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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